



GUIDELINES FOR SPECIAL ADAPTER & GRINDING BALLS FILLING



LARGER PLASTIC TUBES

I Falcon tubes 50 ml, 30 ml wide mouth bottles

FALCON TUBES 50 ML - ADAPTER 22.001.0020, FIT ONLY IN MM 400, MAX 8 SAMPLES PER BATCH

Sample	Amount	Balls	Time & frequency	Important!	For what?
Cell suspension – yeast, bacteria	25 ml	Glass beads, 0.75-1.5 mm, 25 - 30 ml	3-7 min 30 Hz; 20 Hz for protein extraction	FIRST put in the glass beads, then the cell suspension!	
Cell suspension - microalgae	20 ml	Glass beads, 0.1-0.5 mm, 40 ml	0.5-3 min 30 Hz; 20 Hz for protein extraction	Enough cell suspension – not like "dry" sand", enough glass beads → to get enough movement and shearing	Hardened stainless steel: 35 g
Tissue like liver, muscles, lungth	15-30 a	4 x 20 mm 3-5 min stainless steel 30 Hz balls		Fill up with a buffer! Without, the homogenization is difficult, and tube may break!	Zirconium oxide: 110 g Hardened stainless steel: 145 g
				4 large balls are required for same reasons, no small balls!	Tungsten carbide: 275 g
Dried plants like cannabis flowers	4 g	2 x 15 mm stainless steel	3 min 30 Hz	Sample must be dry and not too oily	Hardened stainless steel: 235 g Tungsten carbide: 440 g
Dry soil or similar "softer" samples	50 g	3 x 20 mm agate	1-2 min 25 Hz	without stones!	Zirconium oxide: 275 g Hardened stainless steel: 365 g Tungsten carbide: 690 g

Adapter 22.001.0015 (till 2023) fits in old model MM 400, but not in the new one launched in 2023;

The new adapter 22.001.0020 fits also in old MM 400 model

NO cryogenic grinding in those tubes as they break

Do not use tubes more than 1 x!

WIDE MOUTH BOTTLES 30 ML - ADAPTER 22.001.0021, FIT ONLY IN MM 400, MAX. 8 SAMPLES PER BATCH

Sample	Amount	Balls	Time & frequency	Important!	For what?
Tissue from surgeries	Material from a puncture	1 mm glass beads, 5 ml	210 s, 30 Hz	Addition of 20 ml sterile water or buffer	Wash off intact bacteria in order to plate them → personalized diagnostics
Tissue liver like liver, muscles, lungth	Max 15 g, max 5 mm pieces	14 x 10 mm stainless steel balls	3-5 min, 30 Hz	Fill up with buffer to allow for good movement off sample and balls	DNA, RNA, Protein analysis, other analytics like tumor markers
Quartz sand or similar	10 ml	3 or 5 mm stainless steel balls, 10 ml	2 min, 30 hz	Max 1-1.5 mm sample particles	Standard analytics

Additionally both cell disruption applications from the 50 ml Falcontube applications from table above

 \rightarrow please recalculate all amount to 30 ml volume in this case

Adapter 22.001.0016 (till 2023) fits in old model MM 400, but not in the new one launched in 2023;

The new adapter 22.001.0021 fits also in old MM 400 model

NO cryogenic grinding in those tubes as they break

Do not use tubes more than 1 x!

3

EPPENDORF TUBES

I 1.5 Eppendorfttubes, 2 ml Eppendorftubes, 5 ml Eppendorftubes

SINGLE USE TUBES (EPPENDORF) 1.5 OR 2 ML WITH SNAP CAP

I Adapter 22.008.0005, fit in MM 200, MM 400, MM 500 vario (all six positions); max 10, 10 or 30 samples per batch

- Adapter 22.008.0014 (former 22.008.0008) fit in MM 400, MM 500 vario (upper and lower positions, NOT in the middle- here can adapter 22.008.0005 placed), max 20 or 40 (plus 10 additional in middle row with adapter 22.008.0005) per batch
- Adapter 22.008.0012, fit in MM 500 nano/control, 36 samples per batch
- I Adapter 02.706.0303, fit in CryoMill, 6 samples per batch

Sample	Amount	Balls	Time & frequency	Important!	For what?
Cell suspension – yeast, bacteria	50 % of the vial	Glass beads, 0.75-1.5 mm, 50 % of the vial	3-7 min 30 Hz; 20 Hz for protein extraction	First fill in the glass beads, then the cell suspension!	RNA or DNA extraction, only small sample volumes are required
Cell suspension - microalgae	40 % of the vial	Glass beads, 0.1-0.5 mm, 80 % of the vial (really this much! Cell suspension penetrates the bead bed, so it fits!)	0.5-3 min 30 Hz; 20 Hz for protein extraction	Enough cell suspension – not like "dry" sand", enough glass beads → to get enough movement and shearing	Protein extraction or metabolomics → 50 ml falcons are beneficial as larger sample amounts are required
Tissue like liver, muscles, lungth	Few mg	2-4 mm stainless steel balls (or zirconium oxide), 30 % of the tube volume	3-5 min 30 Hz	Fill up with a buffer! Without, the homogenization is difficult. Size of the balls appr. 3 x larger than sample size!	DNA, RNA, Protein analysis, other analytics like tumor markers
Dried insects	Fill after adding the balls	2-4 mm stainless steel balls (or zirconium oxide), 30 % of the tube volume	3-5 min 30 Hz	Insects loose volume while pulverized, add enough sample	Diverse analytics

Additionally all screw cap 1.5 or 2 ml single-use caps \rightarrow important: Cap plus ring are max 7 mm in height to fit in MM 400 or MM 500 vario Max 4 mm balls in 1.5 ml single-use vials. max 7 mm balls in 2 mm single-use vials

Careful when performing cryogenic grinding – plastic single use tubes can break easily – max 20 Hz, max 30-60 min grinding time, risc remains! Think about using the 2 ml stainless steel tubes 22.749.0014

SINGLE USE TUBES (EPPENDORF) 5 WITH SNAP CAP

I Adapter 22.008.0010 fit in MM 400, MM 500 vario (upper and lower positions, NOT in the middle), max 10 or 30 per batch

Sample	Amount	Balls	Time & frequency	Important!	For what?
Secret or mucus	Up to 3 ml	2-3 x 5 mm balls, zirconium oxide	1.5-2.5 min, 30 Hz		Further diagnostics of tough sputum for example without risc of cross contamination, no cleaning
Tissue like liver, muscles, lungth	Few mg	2-4 mm stainless steel balls (or zirconium oxide), 30 % of the tube volume	3-5 min 30 Hz	Fill up with a buffer! Without, the homogenization is difficult. Make sure that the max size of the sample fits to the ball size (which should be 3 x larger)	DNA, RNA, Protein analysis, other analytics like tumor markers
Dried insects	Fill up the tube after adding the balls	2-4 mm stainless steel balls (or zirconium oxide), 30 % of the tube volume	3-5 min 30 Hz	Insects loose volume while pulverized, therefore enough sample should be in	Diverse analytics

Additionally both of the cell suspension applications of the table above (1.5 or 2 ml single-use tubes) \rightarrow adapt the volumes to 5 ml!

No screw cap 5 ml single use tubes can be used!

Max 4 mm balls can be placed in the 5 ml single-use tubes!

Careful when performing cryogenic grinding - plastic single use tubes can break easily - max 20 Hz, max 30-60 min grinding time, risc remains!

Think about using the 5 ml stainless steel jars 01.462.0290

SMALL STEEL VIALS / JARS

I 2 ml stainless steel vials, 5 ml jars for adapter

2 ML STAINLESS STEEL TUBES 22.749.0008

- I Adapter 22.008.0014 (former 22.008.0008) fit in MM 400, MM 500 vario (upper and lower positions, NOT in the middle), max 20 or 40 per batch
- I Adapter 22.008.0012 fit MM 500 nano /control, max 18 per batch

I Adapter 02.706.0360 fit in CryoMill, max 6 per batch

Sample	Amount	Balls	Time & frequency	Important!	For what?
Pharmaceutical tablet	4 pieces a 4 mm	1 x 7 mm stainless steel	1.5 min at 30 Hz	Samples with liquid cores need to be crushed cryogenically	API analysis
Tissue, cryogenic	3 x 4 mm	4 x 5 mm tungsten carbide	10 min pre-cooling of the fully loaded adapter, 3 cycles a 0.5 min grinding at 30 Hz and 5 min	2 balls first in the tube, then the (pre- cooled) sample, than the other 2 balls above the sample gives good results	Tumor marker
			intermediate cooling	Tungsten carbide balls required for good homogenization	

5 ML STAINLESS STEEL JARS 01.462.0290

I Adapter 02.706.0351 fit in MM 400, MM 500 vario, max 8 or 24 per batch

Adapter 02.706.0304 fit in CryoMill, max 4 per batch

Fits in new MM 400 model 20.715.0001, does not fit in old MM 400 models!!! \rightarrow Ask service to exchange grinding stations if required Same for MM 500 vario \rightarrow fits in machines with Index B from October 2023 Max 10 mm balls fit in the 5 ml steel tubes Handling same as 5 ml standard jars



MULTI CAVITY JARS

4 x 10 ml, 2 x 25 ml

JARS 2 X 25 ML CAVITY OR 4 X 10 ML CAVITY 01.462.0536 AND 01.462.0537

I Jars fit in MM 500 nano or control

Sample	Amount per cavity	Balls per cavity	Time & frequency	Important!	For what?
Pharmaceutical tablet	1.5 g 12 x 7 mm stainless steel		9 cycles with 1 min grinding	In principle, the multi-cavity jars give	Plant ingredients
	4 g	35 x 7 mm stainless steel	at 30 Hz and 1 min break	same results than 10 ml or 25 ml jars for MM 400, the cavities are also comparable to each other → good	Plant ingredients
Pharmaceutical tablet	1.7 g	1 x 12 mm stainless steel		reproducibility. Keep in mind that the two 10 ml cavities more towards the	Further applysic
	7 g	4 x 12 mm stainless steel	5 min at 30 Hz	machine center get a bit less energy input → thus slightly coarser particles.	Further analysis

The multi-cavity jars can also be used for standard wet grinding according to the rules (filling level with small balls 60%, appropriate liquid amount)

10 ML PMMA JARS (BEING USED IN MM 400 FOR RMAN IN-SITU SPECTROSCOPY), FIT ALSO IN MM 500 VARIO

- I Add max 10 mm balls
- I Steel, zirconium oxide or agate balls commonly used
- I Depending on the sample and the use, the jars get blind quickly
- I They are not thought to be used for a long time!

PLANETARY BALL MILL ADAPTER FOR GLASS VIALS \rightarrow PM 100, PM 300, PM 400, NOT IN PM 200

I 1.5 ml GC glass vials, 20 ml GC glass vials

PLANETARY BALL MILL ADAPTER FOR GLASS VIALS

- I Adapter 01.462.0540 for 24 x 1.5 ml GC glass vials
- Adapter 01.462.0541 for 7 x 20 ml GC glass vials
- Fit in PM 100, PM 300 and PM 400

Sample	Amount	Balls per cavity	Time & frequency	Important!	For what?
API and Co-Former		2-4 x 3 mm stainless steel, or zirconium or agate		Max speed for 1.5 ml GC glass vials PM 100 → 550 rpm PM 300 → 500 rpm PM 400 → 400 rpm Usually a few drops solvent are added Max speed for 20 ml GC glass vials PM 100 → 350 rpm	Co-crystal
	Some µg in 1.5 ml vial	1/3 volume filled with 3 mm steel balls, or zirconium or agate	Usually longer than		
	Sample and liquid filled appr to half the 20 ml glass vial (after the balls are in)	3 x 5 mm steel balls , or zirconium or agate	30 min, up to several hours		screening
		1/4 volume filled with 3 mm steel balls, or zirconium or agate		PM 300 → 300 rpm PM 400 → 250 rpm	

The adapters are used mainly for mixing at low to moderate speed for co-crystal screening!

5



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